

The final plate
4 big holes
5 smaller holes

The design from the manuscript has a lot of unnecessary holes. The ones you need are highlighted in orange and pink.



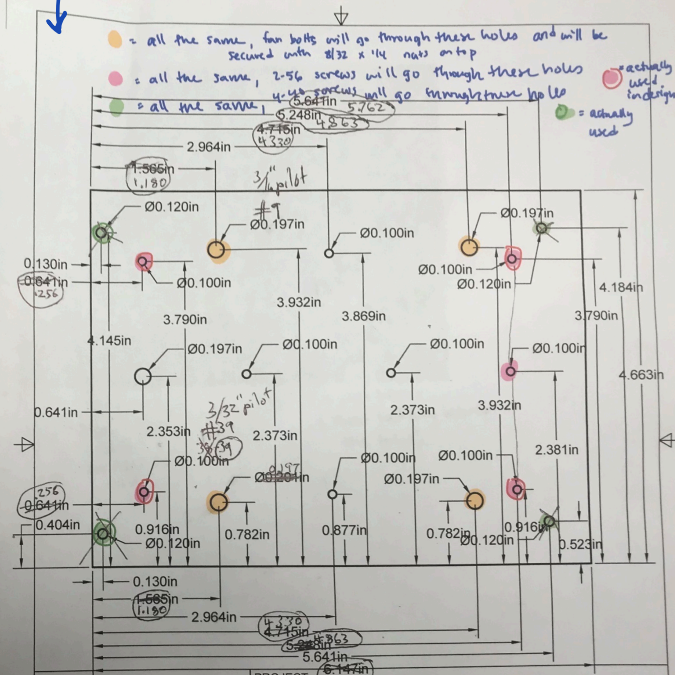
INTERCONTINENTAL Mary Plate
HOTELS & RESORTS 20201206

Drill	X	Y
#9	1.180	0.782
	1.180	3.932
	4.330	3.932
	4.330	0.782

#39	0.256	0.916
	0.256	3.790
	4.863	3.790
	4.863	2.381
	4.863	0.916

A4 plate $\begin{matrix} x & y & z \\ 5.762'' & \times 4.663'' & \times 0.0625'' \end{matrix}$

5052 or 6061 Al



PROJECT Other 1565 - 385 1180		4715 - 385 4330		5248 - 385 4863		647 - 385 262	
TITLE MaryPlate 1565 - 385 1180							

dimensions of the plate used here (slightly different from original design to avoid some excess holes).
location and drill numbers used for the holes