## **Supplementary information**

## Comprehensive multi-attribute method workflow for biotherapeutic characterization and current good manufacturing practices testing

In the format provided by the authors and unedited

## Comprehensive multi-attribute method (MAM) workflow for biotherapeutic characterization and cGMP testing

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Supplementary Figure 1	Sequence coverage map of NISTmAb obtained using (a) in-solution tryptic digestion or (b) automated digestion		
Supplementary Figure 2	Sequence coverage map of a chimeric IgG1 DP obtained using (a) insolution tryptic digestion or (b) automated digestion		
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Supplementary Table 1	Summary of PTMs identified and quantified for NIST mAb for insolution and automated trypsin digestion		

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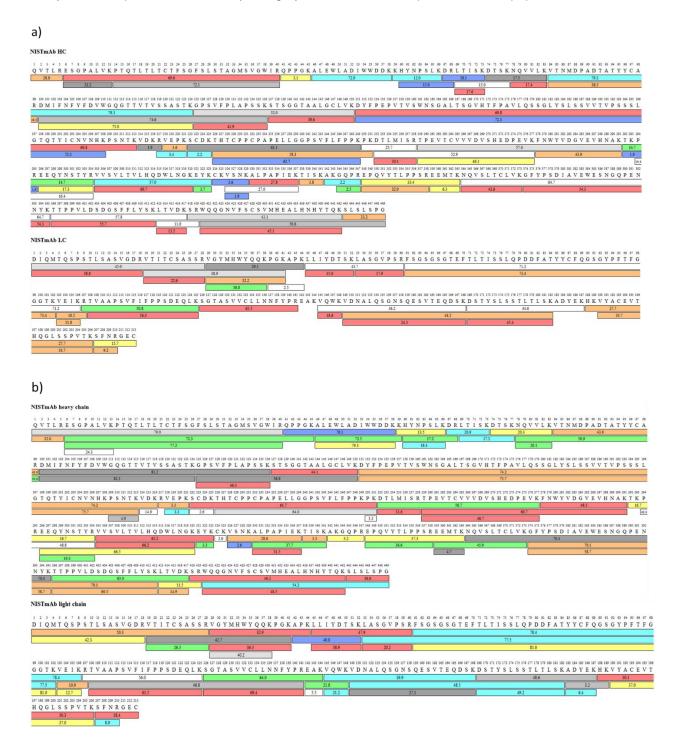
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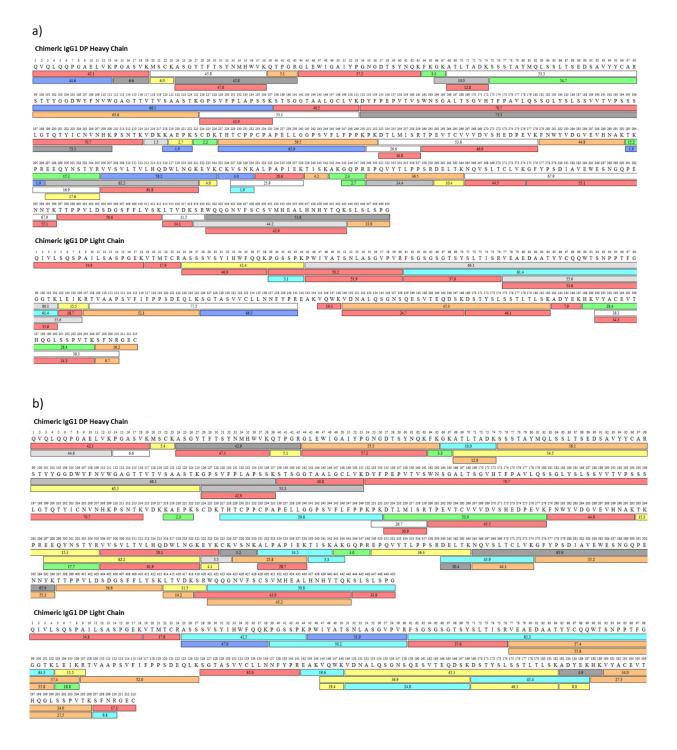
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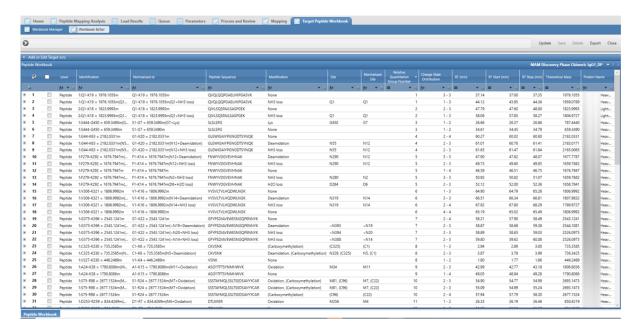
Supplementary Figure 1. Sequence coverage map of NISTmAb obtained using (a) in-solution tryptic digestion or (b) automated digestion. The coloured bars show the identified peptides, with the numbers in the bars reflecting the retention time. The different colors indicate the peptide recovery in the MS1 scan: red >50%, orange >20% and yellow >10% represent good recovery. Green, >5%, light blue >2% and cyan >1% represent fair recovery and grey-white scale shows poor recovered peptides.



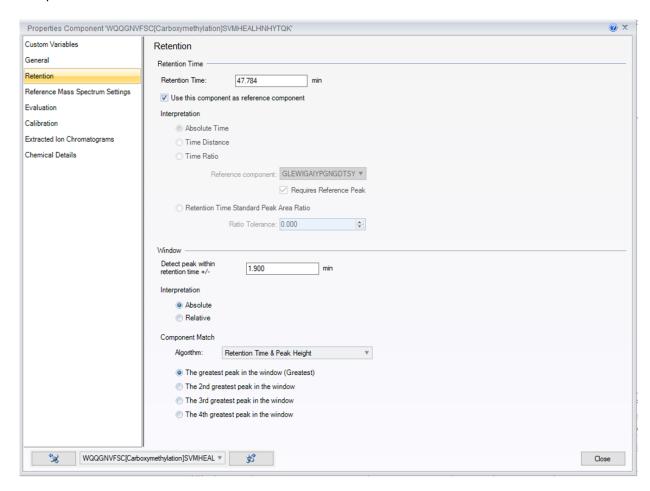
Supplementary Figure 2. Sequence coverage map of chimeric IgG1 DP obtained using (a) in-solution tryptic digestion or (b) automated digestion. The coloured bars show the identified peptides, with the numbers in the bars reflecting the retention time. The different colors indicate the peptide recovery in the MS1 scan: red >50%, orange >20% and yellow >10% represent good recovery. Green, >5%, light blue >2% and cyan >1% represent fair recovery and grey-white scale shows poor recovered peptides.



Supplementary Figure 3. BioPharma Finder software dashboard showing the created target peptide workbook during MAM discovery phase for chimeric IgG1 DP.



Supplementary Figure 4. Chromeleon CDS properties component window for unmodified peptide WQQGNVFSC[Carboxymethylation]SVMHEALHNHYTQK, which is selected as a reference component to monitor M431+oxidation.



Supplementary Table 1. Summary of PTMs identified and quantified for NIST mAb for in-solution and automated trypsin digestion. Relative abundances are calculated based on triplicate analysis (n=3).

Modification	Sequence	Relative Abundance (n=3)	
		In-solution	Automated KF
HC N328+deamidation	VSNKALPAPIEK CKVSNK VSNK	0.30	0.52
HC~N387/N392+deamidation	GFYPSDIAVEWESNGQPENNYK	0.79	0.90
HC N387+succinimide	GFYPSDIAVEWESNGQPENNYK	2.06	0.59
HC M255+oxidation	DTLMISR	1.26	1.98
HC G450+Lys	SLSLPG	12.99	13.88
HC N300+A2G0F	EEQYNSTYR	39.60	39.01
HC N300+A2G1F	EEQYNSTYR	39.36	39.38
HC N300+A2G2F	EEQYNSTYR	8.73	8.91